



DRUG PRODUCT: ASEPTIC FILL FINISH

Contract manufacturing services, including aseptic formulation, aseptic vial and syringe filling, lyophilization, on-site stability studies & release for the global market.



Ajinomoto Bio-Pharma Services offers the capacity and quality to scale your process through clinical development and commercialization.

4 Independent Filling Suites

5 Formulation Suites

EXPERIENCE WITH A VARIETY OF PRODUCTS



Monoclonal Antibodies



Plasmid DNA



Small Molecules



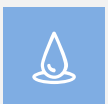
Recombinant Proteins



Peptides



Suspensions



Adjuvants



Vaccines



Oligonucleotides

FORMULATION SERVICES

- Conjugates
- Liposomes
- Nano-Emulsions
- Suspensions
- Nanoparticles
- Conjugations of PEGs and Peptides
- Emulsions

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VIAL FILLING CAPABILITIES

- Vials from 0.5 mL to 100 mL
- Line speeds up to 7,500 syringes/hour
- Comprehensive range of media fill configurations
- Limited line loss
- ISO 5 oversealing environment
- Batch sizes up to 70,000 vials



LYOPHILIZATION CAPABILITIES

- Max. lot size of 6,100 x 2 mL
- Temp. control to as low as -65 °C
- Vial volumes from 2 to 20 mL
- Vacuum control as low as 50 mTorr

GLASS SYRINGE FILLING CAPABILITIES



- Prefilled syringe sizes: 0.5 – 5 mL
- Maximum lot size: 50,000 syringes
- Line speeds up to 7,500 prefilled syringes/hour
- Vacuum filling & piston placement
- Testing & analysis
- Terminal sterilization



BIO•PHARMA
S E R V I C E S



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